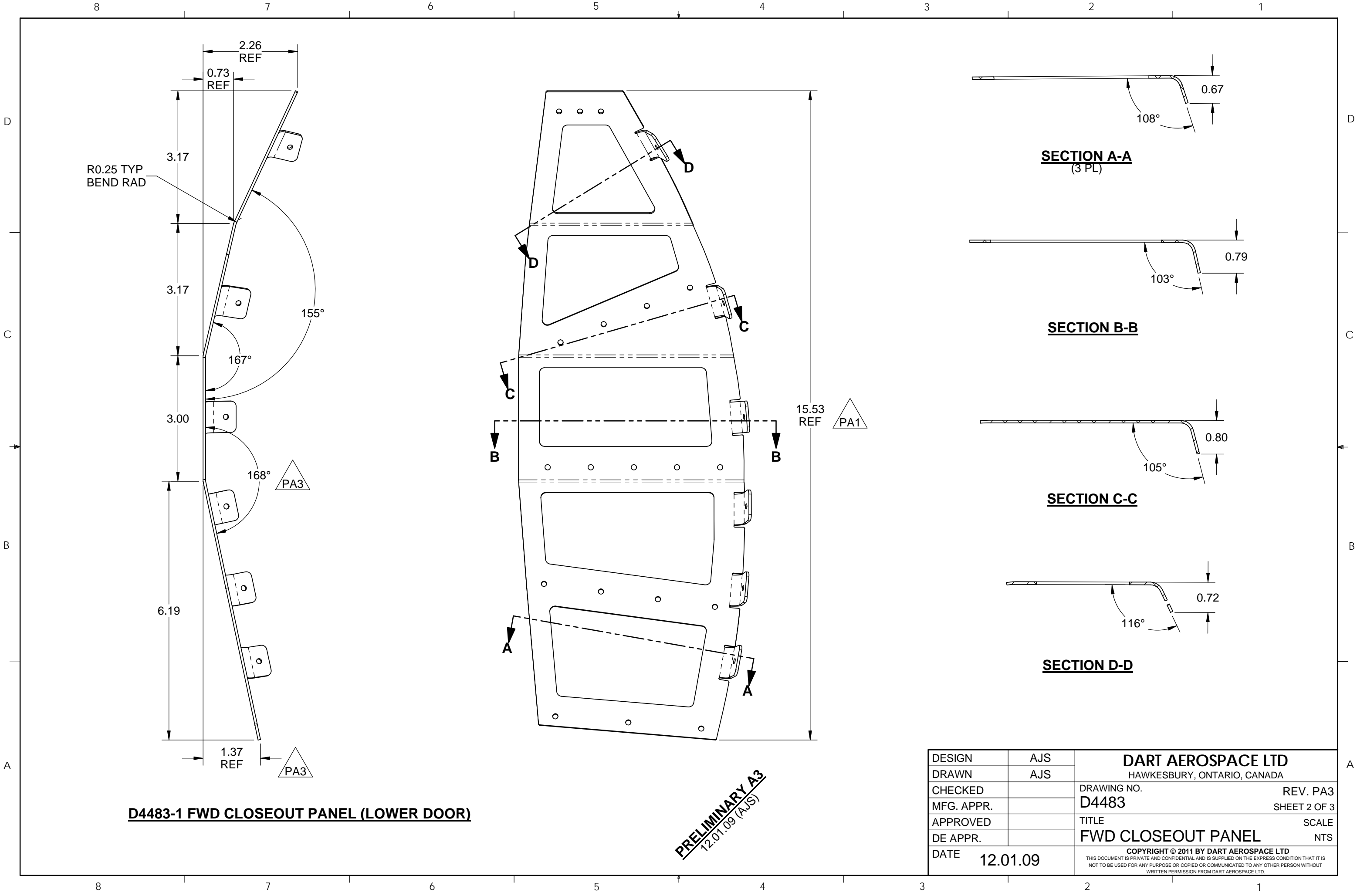


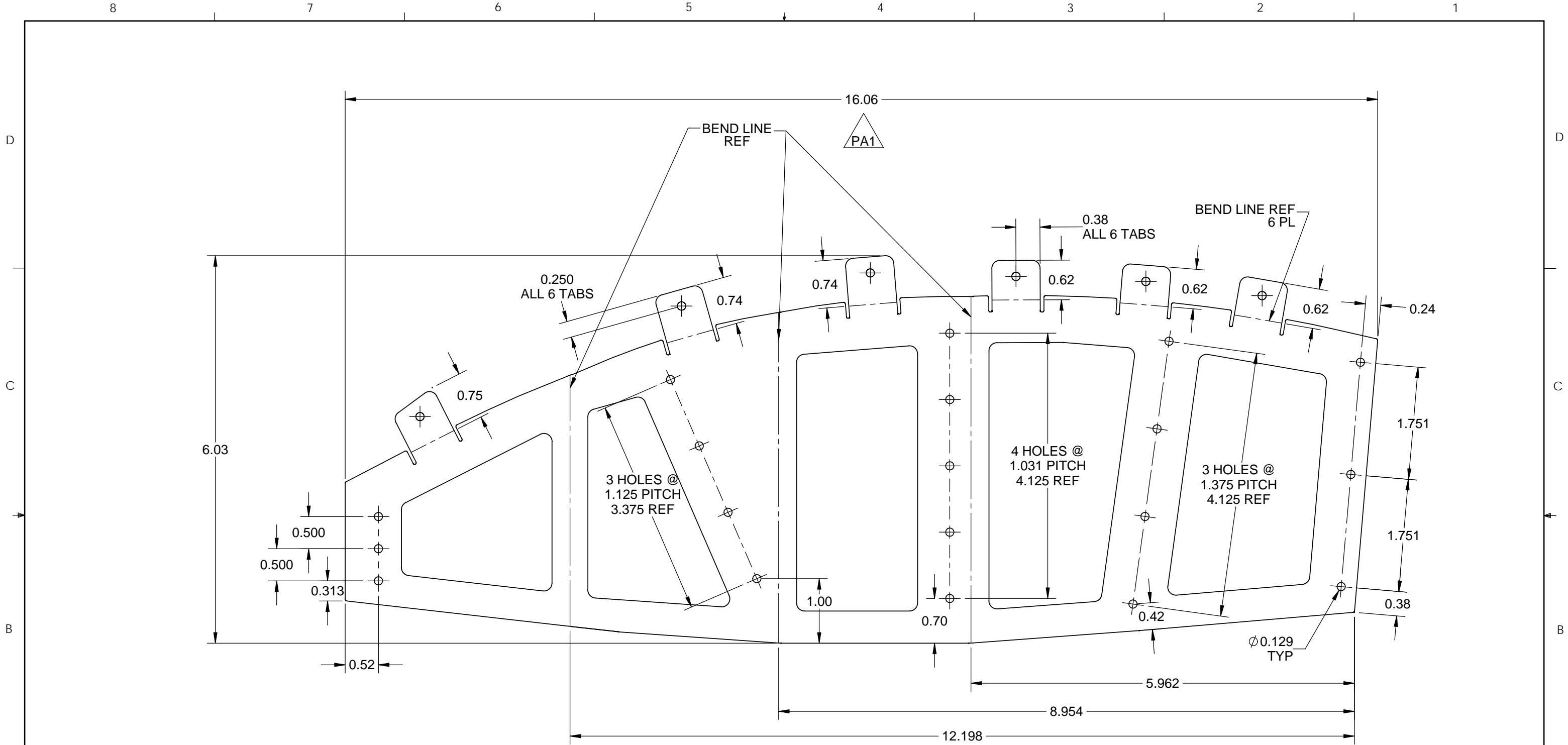
**PRELIMINARY A3**  
12.01.09 (AJS)

**D4483-1 FWD CLOSEOUT PANEL (LOWER DOOR)**

- NOTES:**  
1) MATERIAL: MAKE FROM D4483-1F  
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GLOSS GREY (4.3.5.15) PER DART QSI 005 4.3  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4483-1" USING FINE POINT PERMANENT INK MARKER  
7) WEIGHT: 0.24 lbs

PA3	SHT 2 ZONE B7, 168° ANGLE WAS 166°.	AJS	12.01.09
PA2	PART LENGTHENED	AJS	11.11.24
PA1	PRELIMINARY	AJS	11.10.31
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		<b>D4483</b>	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>FWD CLOSEOUT PANEL</b>	NTS
DATE	12.01.09	<small><b>COPYRIGHT © 2011 BY DART AEROSPACE LTD</b> THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	





**D4483-1F FWD CLOSEOUT PANEL (LOWER DOOR)**

**NOTES:**

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.060 THICK  
PER AMS 4025 OR AMS 4027 OR ASTM B209  
REF M6061T6S.060
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.24 lbs

**PRELIMINARY A3**  
12.01.09 (AJS)

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		<b>D4483</b>	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>FWD CLOSEOUT PANEL</b>	NTS
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